



discs (○)

Diameters (1) (mm)		Tolerance on the diameters (mm)
D _{min.}	D _{max.}	
550	1200	+ 5 + 20
Height of the discs (mm): - minimum : 110 (+ 10 + casting head) - maximum : 350 (+ 10 + casting head)		
For discs with a D > 1200 or with a height > 350 mm, please consult us.		

(1) : the diameters are to be chosen between D_{max.} and D_{min.} in increments of 25 mm.

○ : **non-standard** item (generally not available from stock at the Quadrant EPP Logistic Center, but manufactured to order and subject to special conditions)

rectangular blocks (□)

Widths (1) (mm)		Lengths (1) (mm)		Heights (mm)	
min.	max.	min.	max.	min.	max.
150	1000	150	1000	110	200
Tolerances on : - widths and lengths : + 5 mm + 15 mm - heights : + 10 mm + casting head					

(1) : the widths and lengths are to be chosen between the min. and max. values in increments of 25 mm.

example: block 375 (+ 5 + 15) x 650 (+ 5 + 15) x 155 (+ 10 + casting head)

□ : **non-standard** item (generally not available from stock at the Quadrant EPP Logistic Center, but manufactured to order and subject to special conditions)

rings (◎)

Outside diameters (1) (mm)		Inside diameters (2) (3) (mm)		Tolerances on the diameters (mm)	
min. O.D.	max. O.D.	min. I.D.	max. I.D.	O.D.	I.D.
500	1100	300	1000	+ 5 + 20	- 5 - 20
Height of the rings (mm): - minimum : 110 (+ 10 + casting head) - maximum : 250 (+ 10 + casting head)					
For rings with a height > 250 mm, please consult us.					

Outside diameters (1) (mm)		Inside diameters (2) (3) (mm)		Tolerances on the diameters (mm)	
min. O.D.	max. O.D.	min. I.D.	max. I.D.	O.D.	I.D.
1150	2150	1050	2050	+ (10 + 0.02 x O.D.) + 10	- 10 - (10 + 0.02 x I.D.)
Height of the rings (mm): - minimum : 100 (+ 10 + casting head) - maximum : 210 (+ 10 + casting head)					
For rings with a height > 210 mm, please consult us.					

(1) : the outside diameters are to be chosen between min. O.D. and max. O.D. in increments of 25 mm.

(2) : the inside diameters are to be chosen between min. I.D. and max. I.D. in increments of 25 mm.

(3) : required minimum nominal wall thickness : 50 mm

examples : Ø 875 (+ 5 + 20) x Ø 775 (- 5 - 20) x 165 (+ 10 + casting head)

Ø 1500 (+ 10 + 40) x Ø 1400 (- 10 - 38) x 200 (+ 10 + casting head)

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